



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D2463-0860
Job Sheet 180300



Part No: D2463-0860

Job Qty: 4 ea

Part Name: 1/2" Seal-86"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/4/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Small Fab		Smb
100	Small Fab	4 pcs	7/20/18	7/20/18	0.00	0.15	Small Fab		Smb
110	QC	4 pcs	7/20/18	7/20/18	0.00	0.00	QC5		JUL 19 2018
120	Packaging	4 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3	5100790	JUL 20 2018
130	QC21-SA	4 Ea	7/20/18	7/20/18	0.00	0.00	QC21		JUL 20 2018

Part Op 100 - Cut as per dwg
Descriptions: 110 - QC5- Inspect part completeness to step on W/O
120 - Identify as per dwg & Stock Location: _____
130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2463	1/2" Seal (\$ Per Foot)	29.0332 ft (7.2583 ea)	90-Start up Operation	S021111

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2463	29	117	0

Part Specifications

Specifications could not be found.

Plex 7/4/18 10:50 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	MRB (QSI042) Approval				
Descripti	Completed By				
	Lead hand / Supervisor Approval Verification				
	QC / QA Coordinator Approval				

Part: D2463 - 0860
 Job No: 180300
 Serial No/Batch: S092852
 Revision:
 Inspector:
 Exp Date:
 Instructions:

 Date: 07/17/18

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Root Cause			
Environment	☐	No Re-ve	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Se	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER : _____			

		s/Surge	☐	Positioned Wrong
		ram	☐	Outside Dimensions
			☐	Over/Under tolerance
			☐	Part Incorrect
			☐	Part Lost/Missing
			☐	Part Moved
			☐	Drawing
			☐	Finish
			☐	Misread
			☐	Turning Sequence